Part 573 Safety Recall Report

Manufacturer Name :	Volvo Car USA, LLC
Submission Date :	NOV 21, 2023
NHTSA Recall No. :	23V-780
Manufacturer Recall No. :	R10254

Manufacturer Information :

Manufacturer Name : Volvo Car USA, LLC Address : 270 Three Point Drive Ridgeville SC 29472 Company phone : 201-768-7300

Population :

Number of potentially involved : 346 Estimated percentage with defect : 20 %

Vehicle Information :

Vehicle 1:	2019-2024 Volvo S60		
Vehicle Type :	LIGHT VEHICLES		
Body Style :			
Power Train :	GAS		
Descriptive Information :	The recall population is determined by the out of specification torque log in the automatic fault-tracking system. The torque backup process was corrected on July 20th, 2023, and vehicles after this date have the correct torque specification. The recall affects certain Model Year 2019-2024 S60's.		
Production Dates : AUG 02, 2018 - JUL 14, 2023			
VIN Range 1:	Begin :7JR102FL1MG118753End :7JRL12TZXNG158135Image: Comparison of the sequential		

Description of Defect :

Descri	ption of the Defect :	The passenger airbag may not be attached correctly due to incorrect torque specifications.
	FMVSS 1 :	NR
	FMVSS 2 :	NR
Description	n of the Safety Risk :	In the event of a crash, the passenger airbag may not deploy correctly, increasing the risk of an injury.
Descri	iption of the Cause :	The assembly line team did not follow the correct process.
Identificat	ion of Any Warning that can Occur :	No warning will occur.

Involved Components :

The information contained in this report was submitted pursuant to 49 CFR \$573



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Component Name 1: Passenger Airbag

Component Description : NR

Component Part Number: NR

Supplier Identification :

Component Manufacturer

Name : Volvo Car Corporation Address : Engellaus Väg 8 Gothenburg Foreign States 418 78 Country : Sweden

Chronology :

Considered as a critical concern by CCMT 2023-11-15; Field Service Action decision confirmed by Volvo Car Corporation 2023-11-22; Condition detected by Internal; Number of vehicle reports with the condition, reported to Volvo Cars from the NSC 0; Total number of cars included in vehicle reports concerning this condition 0; Implementation date of Field Service Action 2023-11-23.

Extended Chronology: End of June 2023, Volvo Cars identified a car during test track drive in the plant where all bolts for the passenger front airbag were not torqued properly. An investigation was started to evaluate the consequences of such fault, including testing. In parallel the root cause, scope and affected cars were defined. In the middle of November 2023, the Critical Concern Management Team (CCMT) took the decision to start preparation for a recall as it was judged as an increased risk towards motor vehicle safety.

Description of Remedy :

Descrip	tion of Remedy Program :	Passenger airbag bolts will be inspected and properly torqued to specification. If an out-of-pocket expense has been paid for prior to this repair being performed, prior to receiving this letter, customers may be eligible to receive reimbursement for the cost of obtaining a pre- notification remedy of the problem associated with this recall. For more information, please refer to Volvo Customer Care Center by phone at 1-800-458-1552, 24 hours a day, 7 days a week. You may also contact Volvo by going to https://volvo.custhelp/app/homeV3.
	emedy Component Differs om Recalled Component :	Passenger airbag bolts will be inspected and properly torqued to specification.

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Identify How/When Recall Condition The torque backup process was corrected on 2023-07-20. was Corrected in Production :

Recall Schedule :

Description of Recall Schedule :Remedy NoticesPlanned Dealer Notification Date :NOV 21, 2023 - NOV 21, 2023Planned Owner Notification Date :JAN 15, 2024 - JAN 15, 2024

* NR - Not Reported

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