#### OMB Control No.: 2127-0004

## Part 573 Safety Recall Report

Manufacturer Name :Toyota Motor Engineering & ManufacturingSubmission Date :APR 17, 2024NHTSA Recall No. :24V-275Manufacturer Recall No. :24LA03



24V-275

### Manufacturer Information :

Manufacturer Name :Toyota Motor Engineering &<br/>Manufacturing<br/>6565 Headquarters Drive<br/>Plano TX 75024Company phone :1-800-331-4331

### **Population :**

Number of potentially involved :509Estimated percentage with defect :7 %

### Vehicle Information :

Vehicle T : Vehicle Type : Body Style :	2018-2021 Lexus LS500		
Power Train :	NR		
·	vehicles in this range were equipped with a 10-way po production period that wer vehicles sold in the U.S. are have the condition describe of the vehicles may have in	sold in the U.S. This issue over front passenger seat re manufactured at a certai equipped with different fr ed in this report. Toyota es terference of seat compon re is present on each poten	with a long slide rail in the above in plant. Other Toyota or Lexus cont passenger seats and do not stimates that approximately 7% ents near the OCS sensor. atially affected vehicle depends
Production Dates :	AUG 01, 2017 - APR 09, 202	21	
	Begin : NR	End: NR	□ Not sequential

# Part 573 Safety Recall Report

24V-275

Vehicle Type : Body Style :	2018-2020 Lexus LS500	) Hybrid	
Power Train :	NR		
	Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S. This issue only affects the vehicles equipped with a 10-way power front passenger seat with a long slide rail in the above production period that were manufactured at a certain plant. Other Toyota or Lexus vehicles sold in the U.S. are equipped with different front passenger seats and do not have the condition described in this report. Toyota estimates that approximately 7% of the vehicles may have interference of seat components near the OCS sensor. Whether the noncompliance is present on each potentially affected vehicle depends on the position of the passenger seat at the time the OCS was initially calibrated.		
Production Dates :	FEB 21, 2017 - JUN 01, 2	020	
VIN Range 1:B	egin: NR	End: NR	□ Not sequential
	deployment strategy	e Supplemental Restraint Syste	em to determine the
	sensor were assembly these parts, causing to such, the subject veh paragraphs S5.1.1 (b) OCS does not detect may not deploy as de to an occupant in the	bibility that a stopper and the s led with variations that created the OCS sensor to incorrectly of icles may not meet the required (2), S5.1.2(b), S16.1(a)(2), S10 the occupant load correctly, the esigned in the event of a crash, e front passenger seat.	depending on the occupant east frame near the OCS d interference between detect the occupant load. As ements of FMVSS No. 208, 6.1 (b), S17, and S20.2. If the he front passenger airbag
FMVSS 1 FMVSS 2	sensor were assembly these parts, causing to such, the subject vehicles paragraphs S5.1.1(b) OCS does not detect may not deploy as detect to an occupant in the 208 - Occupant crash	bibility that a stopper and the s led with variations that created the OCS sensor to incorrectly of icles may not meet the required (2), S5.1.2(b), S16.1(a)(2), S10 the occupant load correctly, the esigned in the event of a crash, e front passenger seat.	depending on the occupant east frame near the OCS d interference between detect the occupant load. As ements of FMVSS No. 208, 6.1 (b), S17, and S20.2. If the he front passenger airbag

## Part 573 Safety Recall Report

Description of the Cause Identification of Any Warning	
that can Occur	
nvolved Components :	
Component Name 1:	Adjuster Assy, Fr Seat, RH
Component Description :	Seat Frame Assembly
Component Part Number :	72010-50320
Component Name 2 :	Adjuster Assy, Fr Seat, RH
Component Description :	Seat Frame Assembly
Component Part Number :	72010-50321
Component Name 3 :	Adjuster Assy, Fr Seat, RH
Component Description :	Seat Frame Assembly
Component Part Number :	72010-50322

### **Component Manufacturer**

Name :Toyota Boshoku CorporationAddress :88, Kanayama, Kamekubi-cho,<br/>Toyota-city, Aichi-pref. Foreign States 470-0395Country :Japan

### **Chronology**:

After conducting a recall (NHTSA Campaign Number 22V-519) concerning the OCS in another model, Toyota continued to investigate other models with a similar stopper and seat frame structure. The investigation involved recovering seat adjuster subassemblies from vehicles in the field to check for potential seat slide adjuster interference. Between June and November of 2023, in-use parts were recovered and sent to the supplier for evaluation. The supplier tested recovered parts in September, October, November of 2023 and

The information contained in this report was submitted pursuant to 49 CFR §573

January 2024 to evaluate if any interference found in LS long slide seat adjuster subassemblies could affect an output value of an OCS.

On April 11, 2024, Toyota determined that it is possible for an inaccurate reading from an OCS sensor to cause the front passenger airbag to not deploy as designed in the event of a crash on LS vehicles with the long slide seat adjuster. As such, the involved vehicles may not meet some portions of the requirements of FMVSS No. 208, paragraphs S5.1.1 (b) (2), S5.1.2 (b), S16.1 (a) (2), S16.1 (b), S17, and S20.2.

### **Description of Remedy :**

Description of Remedy Program :	All known owners of the subject vehicles will be notified to return their vehicles to a Lexus dealer. The dealers will inspect to determine whether there is interference between the seat frame and stopper. If interference is found, the stopper will be adjusted and the OCS will be re-calibrated. The owner letter will instruct vehicle owners who have paid to have this condition remedied prior to this campaign to seek reimbursement pursuant to Toyota's General Reimbursement Plan.
How Remedy Component Differs from Recalled Component :	
dentify How/When Recall Condition was Corrected in Production :	

### **Recall Schedule :**

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Description of Recall Schedule :	Notifications to owners of the affected vehicles will occur by June 16, 2024. A copy of the draft owner notification will be submitted as soon as it is available. Notifications to distributors/dealers will be sent on April 17, 2024. Copies of dealer communications will be submitted as they are issued.
Planned Dealer Notification Date :	APR 17, 2024 - APR 17, 2024
Planned Owner Notification Date :	JUN 02, 2024 <sup>-</sup> JUN 16, 2024

### \* NR - Not Reported