Manufacturer Name :Subaru of America, Inc.Submission Date :SEP 21, 2023NHTSA Recall No. :23V-647Manufacturer Recall No. :WRN-23

### Manufacturer Information :

Manufacturer Name : Subaru of America, Inc. Address : One Subaru Drive Camden NJ 08103

Company phone : 844-373-6614

### Vehicle Information :

Vehicle 1:	2023-2023 Subaru Outback		
Vehicle Type :	LIGHT VEHICLES		
Body Style :	SUV		
Power Train :	GAS		
Descriptive Information :	-Description of the issue: Some mounting surfaces for the propeller shaft center support brace bolts may have been inadvertently painted during the supplier's manufacturing process. If these mounting surfaces are painted, the support brace bolts may not retain the specified torque.		
	-The basis for how the recall population was determined: Vehicles potentially equipped with an affected center support brace were identified using vehicle production records.		
	-How the recalled products differ from products that were not included in the recall: Vehicles equipped with a center support brace which was properly manufactured are not affected.		
	The recall population includes certain 2023 model year Outback vehicles. The number of potentially affected Outback vehicles is 2,490.		
Production Dates : MAR 21, 2023 - MAR 31, 2023			
VIN Range 1:	Begin :NREnd :NRNot sequential		



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#### **Population :**

Number of potentially involved : 4,311 Estimated percentage with defect : 1 %

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Vehicle 2:	2023-2023 S	ubaru Legacy	,	
Vehicle Type :				
Body Style :				
Power Train :				
Descriptive Information :	support brac manufacturi	e bolts may h ng process. If	ave been inadvertently p	for the propeller shaft center painted during the supplier's are painted, the support brace
	<ul> <li>-The basis for how the recall population was determined: Vehicles potentially equipped with an affected center support brace were identified using vehicle production records.</li> <li>-How the recalled products differ from products that were not included in the recall: Vehicles equipped with a center support brace which was properly manufactured are not affected.</li> </ul>			
	of potentially	y affected Leg	acy vehicles is 366.	year Legacy vehicles. The numbe
Production Dates :				
VIN Range 1:	Begin :	NR	End: NR	☐ Not sequentia
Vehicle 3 ·	2023-2023 S	Subaru Ascent		
Vehicle Type :				
Body Style :				
Power Train :				
Descriptive Information :	on: -Description of the issue: Some mounting surfaces for the propeller shaft cente support brace bolts may have been inadvertently painted during the supplier's manufacturing process. If these mounting surfaces are painted, the support bra- bolts may not retain the specified torque.		painted during the supplier's	
		th an affected		mined: Vehicles potentially ere identified using vehicle
	-How the recalled products differ from products that were not included in the recall: Vehicles equipped with a center support brace which was properly manufactured ar not affected.			
	-	-	udes certain 2023 model cent vehicles is 1,043.	year Ascent vehicles. The number
Production Dates :				_
VIN Range 1:	Begin :	NR	End: NR	🗌 Not sequentia

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VIN Range 1:1	Begin :	NR	End: NR	□ Not sequential
Production Dates :	MAR 22, 202	23 - MAR 27, 2	023	
	-	-	ides certain 2023 model ye cted Impreza vehicles is 14	-
-How the recalled products differ from products that were not included in the rec Vehicles equipped with a center support brace which was properly manufactured not affected.				
	<ul> <li>manufacturing process. If these mounting surfaces are painted, the support brace bolts may not retain the specified torque.</li> <li>-The basis for how the recall population was determined: Vehicles potentially equipped with an affected center support brace were identified using vehicle production records.</li> </ul>			identified using vehicle
Descriptive Information :	support bra	ce bolts may h	Some mounting surfaces for ave been inadvertently pair	nted during the supplier's
Body Style : Power Train :	NR			
Vehicle 5 : Vehicle Type :	2023-2023	Subaru Imprez	a	
VIN Range 1:1	Begin :	NR	End: NR	☐ Not sequential
Production Dates :	MAR 22, 202	23 - MAR 31, 2	023	
	The recall population includes certain 2023 model year Impreza vehicles. The number of potentially affected Impreza vehicles is 264.			
	-How the recalled products differ from products that were not included in the recall: Vehicles equipped with a center support brace which was properly manufactured are not affected.			
	production records.			
			all population was determin center support brace were	
	support brace bolts may have been inadvertently painted during the supplier's manufacturing process. If these mounting surfaces are painted, the support brace bolts may not retain the specified torque.			
	-Descriptior		ome mounting surfaces for	
• •	STATIONWAGON			
	2023-2023 Subaru Impreza LIGHT VEHICLES			

## **Description of Defect :**

Description of the Defect :	Some mounting surfaces for the propeller shaft center support brace bolts may have been inadvertently painted during the supplier's manufacturing process. If these mounting surfaces are painted, the support brace bolts may not retain the specified torque.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	In the worst case, if both of the center support bolts completely come out due to continuous vibration, the front end of the propeller shaft could separate, increasing the risk of a crash.
Description of the Cause :	Masking applied to the center support brace mounting surfaces prior to painting may not have been fully seated on some of the bolt mounting surfaces.
	Occupants may experience irregular sounds and/or vibrations from the propeller shaft area during vehicle operation.

### **Involved Components :**

Component Name 1:	PROP SHAFT AY ECC
Component Description :	Propeller Shaft Assy
Component Part Number :	27111XC00C

Component Name 2 :	PROP SHAFT ASSY
Component Description :	Propeller Shaft Assy
Component Part Number :	27111AN12A

Component Name 3 :	PROP SHAFT ASSY
Component Description :	Propeller Shaft Assy
Component Part Number :	27111AN13A

Component Name 4 :	PROP SHAFT AY ECC
Component Description :	Propeller Shaft Assy
Component Part Number :	27111FL04C

Component Name 5 : PROP SHAFT AY EMC Component Description : Propeller Shaft Assy Component Part Number : 27111FL05C

#### **Supplier Identification :**

#### **Component Manufacturer**

Name :Hitachi Astemo Americas, IncAddress :34500 Grand River Ave.Farmington Hills Michigan 48335Country :United States

#### Chronology :

April 3, 2023 – A low torque value of a fixing bolt of the propeller shaft center support brace was identified during an inspection sampling at the factory.

April 4, 2023 – Subaru opened an investigation with the supplier. Subaru initiated a 100% inspection of propeller shaft center support assemblies in response to the initial supplier observation that there may be an issue in the paint masking process.

April 27, 2023 – The supplier presented the findings of their investigation, including the scope of affected parts shipments.

May 24, 2023 - Subaru determined the broad scope of potentially affected vehicles.

June - August, 2023 – Subaru and the supplier conducted endurance-vibration testing on the propeller shaft center support and fixing bolts.

September 14, 2023 – For the entire population of potentially affected vehicles, Subaru is not aware of any field reports, warranty claims, or VOQs. However, out of an abundance of caution, Subaru decided to conduct a safety recall.

Subaru is not aware of any reports involving accident or injury related to this condition.

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Description of Remedy :	
Description of Remedy Program :	For all the potentially affected vehicles, Subaru dealers will clean the bolt seating surfaces of the center support brace, install new bolts and tighten to the specified torque.
	Subaru will provide reimbursement to owners for repairs according to the general plan submitted in May 2022.
How Remedy Component Differs from Recalled Component :	N/A
Identify How/When Recall Condition was Corrected in Production :	Subaru began 100% inspection of propeller shaft center support assemblies on April 4, 2023.
Recall Schedule :	
Description of Recall Schedule :	Dealer notification is expected to occur by September 22, 2023. Owner notification is scheduled to begin on or about November 20, 2023.
Planned Dealer Notification Date :	SEP 22, 2023 - SEP 22, 2023
Planned Owner Notification Date :	NOV 20, 2023 - NOV 20, 2023

\* NR - Not Reported