#### The information contained in this report was submitted pursuant to 49 CFR §573

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## Part 573 Safety Recall Report

Manufacturer Name :	Mercedes-Benz USA, LLC
Submission Date :	DEC 21, 2023
<b>NHTSA Recall No. :</b>	23V-878
Manufacturer Recall No. :	NR

### **Manufacturer Information :**

Manufacturer Name : Mercedes-Benz USA, LLC Address : 13470 International Parkway Jacksonville FL 32218 Company phone : 1-877-496-3691

### Vehicle Information :

	2023-2023 Mer		2300	
• •	LIGHT VEHICLE	LO LO		
Body Style : Power Train :				
Descriptive Information :	Mercedes-Benz 2023 GLC 5 Vehicles The recall population was determined through production records. Vehicles outside of the recall population have the fastening of the high-pressure fuel pump that meets current specifications.			
Production Dates :	FEB 18, 2023 - J	UL 16. 2023		
VIN Range 1:		NR	End: NR	Not sequential
	0			
Vehicle 2:	2024-2024 Mer	cedes-Benz GLl	2350	
Vehicle Type :	LIGHT VEHICLE	ES		
Body Style :	SUV			
Power Train :	GAS			
Descriptive Information :	Mercedes-Benz 2024 GLE 1 Vehicle The recall population was determined through production records. Vehicles outside of the recall population have the fastening of the high-pressure fuel pump that meets current specifications.			
Production Dates :	FEB 18, 2023 - J	UL 16, 2023		
VIN Range 1:	Begin :	NR	End: NR	Not sequential



Number of potentially involved :

Estimated percentage with defect : 100 %

**Population :** 

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23V-878

	Vehicle 3: 2024-2024 Mercedes-Benz GLE450		
• -	Vehicle Type : LIGHT VEHICLES Body Style : SUV Power Train : HYBRID ELECTRIC		
0 0			
Descriptive Information : M T V	Mercedes-Benz 2024 GLE 1 Vehicle The recall population was determined through production records. Wehicles outside of the recall population have the fastening of the high-pressure fu bump that meets current specifications.		
	EB 18, 2023 - JUL 16, 2023		
VIN Range 1 : Be	egin: NR End: NR 🗌 Not sequenti		
escription of Defect :			
Description of the Defect	: Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that in certain Model Year ("MY") 2023-2024 GLE (167 platform) and GLC (254 platform) vehicles with the M254 engine, the bolting of the high- pressure fuel pump might not meet current specifications.		
FMVSS 1 FMVSS 2			
Description of the Safety Risk	: In this case, the seal formed between the high-pressure fuel pump and tandem oil pump might be impaired. Thus, fuel and oil might leak and potentially spill onto the roadway, increasing the risk of a crash for the following traffic. If fuel or oil comes into contact with hot components, a risk of fire cannot be ruled out.		
Description of the Cause	: Due to a deviation in the production process, incorrect screws might have been used during assembly of the high-pressure fuel pump.		
	<ul> <li>g When the issue occurs, the driver might notice the illumination of the</li> <li>: malfunction indicator light (MIL) in the instrument cluster.</li> </ul>		
volved Components :			
Component Name 1:	screw		
Component Description :	screw		
Common and Don't Normhon .	N00000001392		

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Component Name 2:				
Component Description :				
Component Part Number :	A2540700400			
Component Name 3:	high prossure line			
Component Description :				
Component Part Number :	A2540703300			
Component Name 4:	fuel line			
Component Description :				
Component Part Number :				
	ALJ40701200			
Component Name 5:	fuel line			
<b>Component Description :</b>	fuel line			
Component Part Number :	A2540701300			
Supplier Identification :				
Component Manufacturer				
Name : Mercedes-Benz AG				

Address : NR Foreign States Country : Germany

### Chronology :

In the beginning of October 2023, MBAG initiated initial investigations based on an internal quality review in an engine plant. This review revealed that the screws used to mount the high-pressure fuel pump in the engine plant might have been too long. Subsequently, investigations were initiated to determine potential consequences of the issue described. These investigations lasted until late November 2023 and determined, that the issue may result in a leakage of oil / fuel. In parallel, during November 2023, MBAG reviewed the fastening documentation together with the engine plant to determine which vehicles could potentially be affected. On December 15, 2023, MBAG determined that a potential safety risk cannot be ruled out and decided to conduct a recall.

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MBAG is currently aware of two warranty claims received on 06/13/2023 and 06/14/2023 related to this defect in the USA. MBAG determined that no injury, crash or fire were reported in these claims.

### **Description of Remedy :**

Description of Remedy Program :	An authorized Mercedes-Benz dealership , will replace the high-pressure fuel pump on the affected vehicles. Pursuant to 49 C.F.R. § 577.11(e), MBUSA does not plan to provide notice about pre-notice reimbursement to owners since none of the involved vehicles would have been previously subject to the condition described and all remain covered under the new vehicle warranty	
How Remedy Component Differs from Recalled Component :	The fastening of the high-pressure fuel pump that meet current specifications. Remedy Part No: screw N9010142008001 high-pressure pump A2540700400 high-pressure line A2540703300 fuel line A2540701200 fuel line A2540701300	
Identify How/When Recall Condition was Corrected in Production :A change in the assembly procedure in the engine plant ensures that this issue can no longer occur from July 17, 2023 onwards.		
Recall Schedule :		
Description of Recall Schedule : Planned Dealer Notification Date : Planned Owner Notification Date :		

\* NR - Not Reported

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