OMB Control No.: 2127-0004

Part 573 Safety Recall Report

24V-298

Manufacturer Name: Mercedes-Benz USA, LLC

Submission Date: APR 26, 2024 NHTSA Recall No.: 24V-298

Manufacturer Recall No.: 2024MMNNNN



Manufacturer Information:

Manufacturer Name: Mercedes-Benz USA, LLC

Address: 13470 International Parkway

Jacksonville FL 32218

Company phone: 1-877-496-3691

Population:

Number of potentially involved: 15,604 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2009-2009 Mercedes-Benz GL320BTC

Vehicle Type: LIGHT VEHICLES

Body Style : SUV Power Train : DIESEL

Descriptive Information: Mercedes-Benz 2009 GL320BTC 168 Vehicles. The recall population was determined

through production records. Vehicles not included in this recall do not utilize an

aesthetic rubber sleeve around the brake booster housing.

Production Dates: OCT 21, 2004 - AUG 20, 2012

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2: 2007-2008 Mercedes-Benz GL320CDI

Vehicle Type: LIGHT VEHICLES

Body Style : SUV Power Train : DIESEL

Descriptive Information: Mercedes-Benz 2007-2008 GL320CDI 187 Vehicles. The recall population was

determined through production records. Vehicles not included in this recall do not

utilize an aesthetic rubber sleeve around the brake booster housing.

Production Dates: OCT 21, 2004 - AUG 20, 2012

VIN Range 1 : Begin : NR End : NR Not sequential

			350BTC				
Descriptive Information :	Mercedes-Benz 2009-2012 GL350BTC 510 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing.						
Production Dates:	OCT 21, 2004 - A	AUG 20, 2012					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
	DIESEL Mercedes-Benz determined thro	S 2011-2012 GLS ough production	350CDI n recorc	ds. Vehicles not included	l in this recall do not		
Production Dates	utilize an aesthetic rubber sleeve around the brake booster housing. OCT 21, 2004 - AUG 20, 2012						
VIN Range 1:		NR	End:	MD	Not sequential		
viiv italige 1.	begin.	IVIC	Liiu .	IVIC	Not sequential		
Vehicle 5:	2007-2012 Mercedes-Benz GL450						
	LIGHT VEHICLE						
Body Style :							
Power Train :							
Descriptive Information :	Mercedes-Benz 2007-2012 GL450 3,826 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing.						
Production Dates :	OCT 21, 2004 - A	AUG 20, 2012					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Descriptive Information :	Descriptive Information : Mercedes-Benz 2008-2012 GL550 557 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing.						
Production Dates: OCT 21, 2004 - AUG 20, 2012							
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		

Vehicle 7:	2009-2009 Mer	cedes-Benz ML	320BTC	1		
Vehicle Type :	LIGHT VEHICLE	S				
Body Style :						
Power Train:						
Descriptive Information :	Mercedes-Benz	2009 ML320BT	C 233 V	Vehicles. The recall popula	tion was determined	
Descriptive information.				not included in this recall o		
	aesthetic rubber sleeve around the brake booster housing.					
Production Dates:	OCT 21, 2004 - A	AUG 20, 2012				
VIN Range 1:	Begin :	NR	End:	NR	☐ Not sequential	
Vehicle 8:	2007-2008 Mer	cedes-Benz ML	320CDI			
Vehicle Type :	LIGHT VEHICLE	S				
Body Style :	SUV					
Power Train :	DIESEL					
Descriptive Information :	Mercedes-Benz	2007-2008 ML	320CDI	548 Vehicles. The recall p	opulation was	
•				ds. Vehicles not included ir	-	
	utilize an aesthe	etic rubber sleev	e arou	nd the brake booster hous	ing.	
Production Dates:	OCT 21, 2004 - A	AUG 20, 2012				
VIN Range 1:	Begin :	NR	End:	NR	☐ Not sequential	
	: 2006-2011 Mercedes-Benz ML350					
Vehicle Type :	LIGHT VEHICLE	S				
Body Style :						
Power Train:	GAS					
Descriptive Information :				32 Vehicles. The recall pop		
	determined through production records. Vehicles not included in this recall do not					
	utilize an aesthe	etic rubber sleev	e aroui	nd the brake booster hous	ing.	
Production Dates :	OCT 21, 2004 - A	AUG 20. 2012				
VIN Range 1:		NR	End:	NR	☐ Not sequential	
	2.65					
Vehicle 10:	2009-2011 Mer	cedes-Benz ML	350BTC	1		
Vehicle Type :	LIGHT VEHICLE	S				
Body Style :						
Power Train:						
Descriptive Information :	Mercedes-Benz	2009-2011 ML	350BTC	256 Vehicles. The recall p	opulation was	
				ds. Vehicles not included ir	•	
				nd the brake booster hous		
Production Dates:	OCT 21, 2004 - A	AUG 20, 2012				
VIN Range 1:		NR	End:	NR	■ Not sequential	

Vehicle 11:	2009-2009 Mercedes-Benz ML350CDI						
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :	SUV						
Power Train :	DIESEL						
Descriptive Information :	Mercedes-Benz	2009 ML350CI	DI 1 Vehic	ele. The recall population	was determined		
20001-put (0111101111111111111111111111111111111	Mercedes-Benz 2009 ML350CDI 1 Vehicle. The recall population was determined through production records. Vehicles not included in this recall do not utilize an						
	aesthetic rubber sleeve around the brake booster housing.						
Production Dates :	OCT 21, 2004 - A	AUG 20, 2012					
VIN Range 1:	Begin:	NR	End: N	NR	■ Not sequential		
	0						
Vehicle 12:	2010-2011 Mer	cedes-Benz ML	450H				
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :	SUV						
Power Train :	HYBRID ELECTI	RIC					
Descriptive Information :	Mercedes-Benz	2010-2011 ML	.350H 81 V	Vehicles. The recall popul	lation was		
•				. Vehicles not included in			
	utilize an aesthe	etic rubber slee	ve around	d the brake booster housi	ng.		
	OCT 01 0004	NIC 00 0010					
Production Dates:			E.J. N	NID.	□ N. 4		
VIN Range 1:	Begin:	NR	End: N	NK	☐ Not sequential		
Vehicle 13:	3: 2006-2008 Mercedes-Benz ML500						
	LIGHT VEHICLES						
Body Style :		i.J					
Power Train :							
		2006 2006 MI	500 494 \$	Vahiolog The recall nanul	otion was		
Descriptive illiorination .	: Mercedes-Benz 2006-2008 ML500 484 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not						
	utilize an aesthetic rubber sleeve around the brake booster housing.						
					8		
Production Dates :	OCT 21, 2004 - A	AUG 20, 2012					
VIN Range 1:	Begin:	NR	End: N	NR	☐ Not sequential		
77.11.1.44	0000 0044 15	1 5 10	~~~				
	2008-2011 Mer		.550				
V -	LIGHT VEHICLE	S					
Body Style :							
Power Train :	GAS						
Descriptive Information :							
		U -		. Vehicles not included in			
	utilize an aesthe	euc rubber siee	ve around	d the brake booster housi	ng.		
Production Dates :	OCT 21. 2004 - A	AUG 20. 2012					
VIN Range 1:		NR	End: N	NR	☐ Not sequential		
,		= 1-1		: :=:			

			rcedes-1	AMG ML63		
Descriptive Information :	Mercedes-Benz 2007-2011 Mercedes-AMG ML63 104 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing.					
Production Dates :	OCT 21, 2004 - A	AUG 20, 2012				
VIN Range 1:		NR	End:	NR	☐ Not sequential	
					_ 1	
			20BTC			
Descriptive Information :	: Mercedes-Benz 2009 R320BTC 14 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing.					
Production Dates:	OCT 21, 2004 - A	AUG 20, 2012				
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential	
			20CDI			
Descriptive Information :	: Mercedes-Benz 2007-2008 R320CDI 267 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing.					
Production Dates :	OCT 21, 2004 - A	AUG 20, 2012				
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential	
	GAS Mercedes-Benz	ES 2006-2012 R3:	50 1,911		recall population was t included in this recall do not	
	utilize an aesthe	etic rubber slee	ve arou	nd the brake b	ooster housing.	
Production Dates :	OCT 21 2004 - A	AUG 20, 2012				
VIN Range 1:		NR	End:	NR	☐ Not sequential	

Vehicle 19:	2009-2012 Mer	cedes-Benz R35	50BTC				
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :							
Power Train:							
Descriptive Information :	Mercedes-Benz 2009-2012 R350BTC 42 Vehicles. The recall population was						
2 0001-pui 0 11110111111111111				ds. Vehicles not included	-		
	utilize an aesthetic rubber sleeve around the brake booster housing.						
Draduation Dates	OCT 91 9004 A	AUC 90 9019					
Production Dates:		NR	End:	MD	☐ Not cognontial		
VIN Range 1:	Degiii .	INIC	Liiu.	NIC	☐ Not sequential		
Vehicle 20:	2012-2012 Mer	cedes-Benz R35	50CDI				
	LIGHT VEHICLE						
Body Style :							
Power Train :							
Descriptive Information :	Mercedes-Benz	2012 R350CDI	2 Vehic	les. The recall populatio	n was determined		
•				not included in this recal			
	aesthetic rubbei	r sleeve around	the bra	ke booster housing.			
Production Dates :	OCT 21 2004 - A	NIC 20 2012					
VIN Range 1:		NR	End:	NR	☐ Not sequential		
	Degin .		Liid .				
Vehicle 21:	2006-2007 Mer	cedes-Benz R50	00				
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :	SUV						
Power Train :	GAS						
Descriptive Information :	Mercedes-Benz	2006-2007 R50	00 236 V	Vehicles. The recall popu	llation was determined		
-	through production records. Vehicles not included in this recall do not utilize an						
	aesthetic rubbei	r sleeve around	the bra	ke booster housing.			
Production Dates :	OCT 21, 2004 - A	AUG 20. 2012					
VIN Range 1:		NR	End:	NR	☐ Not sequential		
	0						
Vehicle 22:	2007-2007 Mer	cedes-Benz Me	rcedes-	AMG R63			
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :	SUV						
Power Train :	GAS						
Descriptive Information :	Mercedes-Benz	2007 Mercedes	s-AMG R	263 3 Vehicles. The recal	l population was		
		U -		ds. Vehicles not included			
	utilize an aesthe	etic rubber slee	ve arou	nd the brake booster ho	using.		
Production Dates :	OCT 21, 2004 - A	AUG 20. 2012					
VIN Range 1:		NR	End:	NR	☐ Not sequential		
711111111111111111111111111111111111111							

Description of Defect:

Description of the Defect: Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has

determined that on certain Model Year ("MY") 2006-2012 ML, GL (164 platform) and R-Class (251 platform) vehicles, the function of the brake booster might be affected due to advanced corrosion in the joint area of its

housing.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Description of Safety Risk*

After extended time in the field and in conjunction with significant water exposure, this corrosion might lead to a leakage of the brake booster. In this case, the brake force support might be reduced, leading to an increase in the brake pedal forces required to decelerate the vehicle and/or to potentially

increased stopping distance.

Additionally, in rare cases of very severe corrosion, it might be possible for a particularly strong or hard braking maneuver to cause mechanical damage in the brake booster, whereby the connection between brake pedal and brake system would fail. In such a very rare case, it would not be possible to

decelerate the vehicle via the service brake.

Thus, the risk of a crash or injury would be increased.

The function of the foot parking brake is not affected by this issue.

Description of the Cause: Moisture may wick under a rubber sleeve that is installed around the brake

booster housing for aesthetic reasons. This might result in corrosion in the

joint area of the brake booster housing.

Identification of Any Warning Before the issue occurs, the driver might notice a change in the brake pedal feel

that can Occur: and/or hissing/airflow noises when applying the brake pedal.

Involved Components:

Component Name 1: Brake Booster
Component Description: Brake Booster
Component Part Number: A1644310427

Component Name 2: Brake Booster
Component Description: Brake Booster
Component Part Number: A1644310527

Component Name 3: Brake Booster
Component Description: Brake Booster
Component Part Number: A1644310627

Supplier Identification:

Component Manufacturer

Name: Continental Tire the Americas, LLC

Address: 1830 MacMillan Park Dr.

Fort Mill North Carolina 29707

Country: United States

Chronology:

Please see chronology supplement.

Description of Remedy:

Description of Remedy Program : An authorized Mercedes-Benz dealer will remove the rubber sleeve and

inspect the brake booster housing on the affected vehicles. Vehicles that do not exhibit advanced corrosion may continue to be driven with no further action. Vehicles that exhibit advanced corrosion will require a brake booster replacement. The stop-drive notice will remain in effect for these vehicles until the brake booster is replaced. In the event a repair is necessary and cannot be carried out immediately, an authorized

Mercedes-Benz dealer will help coordinate an individual solution for the

customer, including alternate mobility.

Pursuant to 49 C.F.R. § 577.11, MBUSA plans to provide notice about prenotice reimbursement to owners since some of the involved vehicles could

have been previously subject to the condition described.

How Remedy Component Differs Brake booster without rubber sleeve installed. Brake Booster:

from Recalled Component: A2514300000 Modification kit for brake pedal (only needed for a part of

the affected vehicles): A2512900000

Identify How/When Recall Condition The issue might occur on all vehicles of the subject models produced up to

was Corrected in Production: August 20, 2012.

Recall Schedule:

Description of Recall Schedule: MBUSA will issue a stop-drive notice and dealers will be notified of the

voluntary recall campaign on May 3, 2024. MBUSA will issue a stop-drive notice and owners will be notified of the voluntary recall campaign on or before May 17, 2024. A copy of all communications will be provided

when available.

Planned Dealer Notification Date : MAY 03, 2024 - NR Planned Owner Notification Date : MAY 17, 2024 - NR

* NR - Not Reported