OMB Control No.: 2127-0004

Part 573 Safety Recall Report

23V-252

Manufacturer Name: Jaguar Land Rover North America, LLC

Submission Date: APR 06, 2023 NHTSA Recall No.: 23V-252 Manufacturer Recall No.: N783



Manufacturer Information:

Manufacturer Name: Jaguar Land Rover North America, LLC

Address: 100 Jaguar Land Rover Way

Mahwah NJ 07495

Company phone: 8188500

Population:

Number of potentially involved: 500 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2022-2023 LAND ROVER RANGE ROVER

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: NR

Descriptive Information: Jaguar Land Rover is conducting a voluntary safety recall campaign involving certain

2022-2023MY Land Rover Range Rover 7-seat vehicles where the second row 60% seat frame may have a latch installed with a defective weld built at the Solihull Vehicle Assembly Plant from February 11, 2022 - June 10, 2022. 500 vehicles in the United

States and Federalized Territories. The potentially affected seat frames were determined from analysis of supplier production records. Potentially affected parts

from the supplier have been traced to specific VINs that may have received a faulty

component.

Production Dates: FEB 11, 2022 - JUN 10, 2022

VIN Range 1: Begin: SALKPBE78NA002238 End: SALKPBFU3PA012215 Not sequential

Description of Defect:

Description of the Defect: A concern has been identified on certain 2022 & 2023 MY Land Rover Range

Rover 7-seat vehicles where the second row 60% seat frame may have a latch installed with a defective weld. In vehicles that have a defective weld on the second row 60% seat frame latch, the seat may not be correctly secured. Warnings of a non-latch state are provided on the instrument cluster.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the seat is incorrectly secured, in the event of a crash or sudden braking

where the second row 60% seat center position is occupied and the outboard seat occupant is not using the body mounted seat belt (such as where a child seat is installed using LATCH/ISOFIX), the seat will move forward and

upwards. This increases the risk of injury to first and second row seat

occupants.

Description of the Cause: NR Identification of Any Warning NR

that can Occur:

Involved Components:

Component Name 1 : Rear Seat Base - Frame Component Description : Rear Seat Base - Frame

Component Part Number : M8E2-613A11-BL

Supplier Identification:

Component Manufacturer

Name : Brose UK Address : Colliery Lane

Exhall, Coventry Foreign States CV7 9NW

Country: United Kingdom

Chronology:

In September, 2022, Jaguar Land Rover (JLR) production verification durability testing identified a failure of a weld on the 60% seat latch of the second row seat frame designed for installation on Range Rover 7-seat vehicles. This issue was reported through JLRs critical concerns reporting process.

A Product Safety and Compliance Committee (PSCC) investigation was opened on September 27, 2022. The PSCC requested the JLR Supplier Technical Assistance Team (STA) to fully define the scope of this issue. They reported their initial findings to the PSCC on October 12, 2022.

During October and November, 2022, supplier reviews were conducted, to define potentially affected components and the impact on the seat frame functionality. The outcome of this work was reviewed at the PSCC on December 07, 2022

During January and February, 2023, physical assessments of the second row 60% seat as installed in vehicle were conducted. The progress and outcome of this assessment was reported to the PSCC during March, 2023.

At the PSCC of March 28, 2023, the scope of the issue was discussed, the effect on vehicle operation was

reviewed and it was agreed that the issue be progressed to the Recall Determination Committee (RDC) for consideration.

The RDC reviewed the issue on March 30, 2023, and concluded that this issue represents an unreasonable risk to safety, and a voluntary safety recall should be conducted.

There have been no reported accidents, injuries or fires as a result of this concern. There are no warranty claims or field reports related to this matter.

Description of Remedy:

Description of Remedy Program: The rear seat base latch will be inspected. Where the inspection reveals a not OK condition, the rear seat 60% frame and associated components will be replaced. Where the inspection reveals an OK condition, no further action is required. There will be no charge to the owners for this repair.

> The affected vehicles will be covered under Jaguar Land Rover's new vehicle warranty program. Therefore, reimbursement for pre-notice remedies are not necessary because the affected vehicles are still under

warranty.

How Remedy Component Differs NR from Recalled Component:

Identify How/When Recall Condition NR was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Notifications to dealers will occur on April 20, 2023. Distribution of

owner notification letters will occur on or before June 2, 2023.

Planned Dealer Notification Date: APR 20, 2023 - APR 20, 2023 Planned Owner Notification Date: JUN 02, 2023 - JUN 02, 2023

* NR - Not Reported