Part 573 Safety Recall Report

Manufacturer Name : General Motors, LLC Submission Date : MAY 11, 2023 NHTSA Recall No.: 23V-339 Manufacturer Recall No.: N232403240

Manufacturer Information :

Manufacturer Name : General Motors, LLC

Address: 29427 Louis Chevrolet Road MAIL CODE 480-210-2V WARREN MI 48093 Company phone : 586-596-1733

Vehicle Information :

	2020-2023 Ch	ievrolet Equin	IOX		
Vehicle Type :					
Body Style :					
Power Train :					
Descriptive Information :	Manufacturing		e used to identify vel	nicles that may h	ave received suspect
	Vehicles whos provider are r		0	eceive applied co	oating by the suspect
	454,722 Chev	rolet Equinox	vehicles are affected	l by this recall.	
Production Dates :	JUN 02, 2020	- MAR 19, 202	3		
VIN Range 1:		NR	End: NR		Not sequential
	2020-2023 GN	MC Terrain			
Vehicle Type :					
Body Style :	ND				
Power Train :	NR				
Descriptive Information :	Manufacturing	0	e used to identify vel	hicles that may h	ave received suspect
Descriptive Information :	LATCH ancho	rage bars. se LATCH ancl	horage bars did not r	Ĵ	ave received suspect pating by the suspect
Descriptive Information :	LATCH ancho Vehicles whos provider are r	rage bars. se LATCH anch not affected by	horage bars did not r	receive applied co	
Descriptive Information : Production Dates :	LATCH anchor Vehicles whos provider are r 213,465 GMC	rage bars. se LATCH anch not affected by Terrain vehic	horage bars did not r 7 this recall. les are affected by th	receive applied co	



Number of potentially involved : 668,187

Estimated percentage with defect : 80 %

Population :

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Description of Noncompliance :

Description of the	General Motors has decided that certain 2020 – 2023 model year Chevrolet
Noncompliance :	Equinox and GMC Terrain vehicles may not conform to S9.1.1(a) of Federal
	Motor Vehicle Safety Standard (FMVSS) No. 225, "Child restraint anchorage
	systems." One or more of the four rear seat lower child seat LATCH anchorage
	bars may have been finished with excessive powder coating, which could cause
	portions of the bar to exceed FMVSS 225's 6 mm \pm 0.1 mm diameter
	requirement.
FMVSS 1 :	225 - Child restraint anchorage systems
FMVSS 2 :	NR
Description of the Safety Risk :	Excessive powder coating could, in rare cases, prevent the installation of a child seat using the LATCH anchorage bars. Should this occur, owners should install child seats in the subject vehicles using the vehicle's rear seat belts, in accordance with the vehicle owner's manual and child-seat manufacturer's installation instructions, until the recall repair is performed.
Description of the Cause :	Supplier process controls were inadequate to monitor variation in powder coat thickness.
Identification of Any Warning that can Occur :	NR

Involved Components :

Component Name 1:	PANEL -R/SEAT BK (LH/RH)
Component Description :	Rear Seatback Frame
Component Part Number :	84398377, 84657859

Supplier Identification :

Component Manufacturer

Name : Amvian Mexico S DE RL DE CV

Address : Libramiento Oscar Flores No. 1305-3

Ramos Arizpe Foreign States 25900

Country: Mexico

Chronology :

On March 13, 2023, Transport Canada notified GM Canada that a 2022 model year GMC Terrain failed CMVSS

The information contained in this report was submitted pursuant to 49 CFR §573

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210.2(3)(b) compliance testing. The vehicle was observed to have lower LATCH child seat anchorages with diameters of 6.34mm and 6.41mm, which exceeded the regulation's 6 mm ± 0.1 mm diameter requirement. On March 14, 2023, GM opened a product investigation.

GM's investigation determined that GM's supplier periodically used a coating provider whose process controls were inadequate to monitor variation in the finish applied to the LATCH anchorage bars. On April 28, 2023, GM completed a survey on 72 GM employee-owned vehicles, which identified 56 non-conforming parts. GM is not aware of any warranty claims or field complaints associated with this condition.

On May 4, 2023, GM's Safety and Field Action Decision Authority decided to conduct a noncompliance recall.

Description of Remedy :

Description of Remedy Program :	Dealers will inspect and, if necessary, remove and replace the finish on rear seat lower child seat LATCH anchorage bars. Pursuant to 577.11, GM will provide reimbursement to owners for repairs according to the plan submitted on May 12, 2021.
How Remedy Component Differs from Recalled Component :	Refinished LATCH bars will comply with FMVSS 225.
Identify How/When Recall Condition was Corrected in Production :	Containment and rework efforts were fully implemented at GM's assembly plants on April 5, 2023.

Recall Schedule :

Description of Recall Schedule :Dealers will be notified on May 11, 2023. Customer notification is
estimated to begin on June 26, 2023.Planned Dealer Notification Date :MAY 11, 2023 - MAY 11, 2023Planned Owner Notification Date :JUN 26, 2023 - JUN 26, 2023

* NR - Not Reported

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