Manufacturer Name :	Ford Motor Company
Submission Date :	MAR 24, 2023
<b>NHTSA Recall No. :</b>	23V-198
Manufacturer Recall No. :	23C09

### Manufacturer Information :

Manufacturer Name : Ford Motor Company Address : 330 Town Center Drive Suite 500 Dearborn MI 48126-2738 Company phone : 1-866-436-7332

## **Population** :

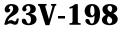
Number of potentially involved : 19 Estimated percentage with defect : 100 %

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NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION

### Vehicle Information :

Vehicle 1:       2023-2023 Ford Edge         Vehicle Type :       LIGHT VEHICLES         Body Style :       ALL         Power Train :       NR         Descriptive Information :       Affected vehicles are equipped with rear 60% seat-back assemblies with suspect child seat tether wire welds.         Ford's team reviewed supplier process and maintenance records to determine the population of affected parts. The Ford process is capable of tracing rear seatback frame assembly production to the vehicle in which the rear seatback frame assembly is installed.         These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.         18 Ford Edge vehicles are affected.         Production Dates :       FEB 24, 2023 - FEB 24, 2023         VIN Range 1 : Begin :       NR       End : NR       Not sequential				
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Production Dates : FEB 24, 2023 - FEB 24, 2023		this action to specific vehicle line (1-866-436-7332) or by specific information regardin	s can best be obtained by either calli contacting a local Ford or Lincoln de 1g the vehicles from the Ford On-line	ng Ford's toll-free ealer who can obtain
		18 Ford Edge vehicles are af	ected.	
	Production Dates :	FEB 24, 2023 - FEB 24, 2023		
	VIN Range 1:	Begin : NR	End: NR	Not sequential



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Vehicle 2: 20	23-2023 Lincoln Nautilus		
Vehicle Type : LI	GHT VEHICLES		
Body Style : AI	L		
Power Train : NI	2		
	fected vehicles are equipped with rear 60% seat-back assemblies with suspec at tether wire welds.	t child	
pc fra	Ford's team reviewed supplier process and maintenance records to determine the population of affected parts. The Ford process is capable of tracing rear seatback frame assembly production to the vehicle in which the rear seatback frame assembly is installed.		
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1	Lincoln Nautilus vehicle is affected.		
Production Dates · FF	B 24, 2023 - MAR 24, 2023		
VIN Range 1 : Beg		ntial	
Description of Noncomplianc	e :		
	Seat back assemblies with suspect child seat tether wire welds may experien degradation in tether anchorage load carrying capability and as a result may not meet FMVSS 225 Child Restraint Anchorage Systems requirements.		
FMVSS 1 : FMVSS 2 :	225 - Child restraint anchorage systems NR		
Description of the Safety Risk :	A child seat tether with a reduced load carrying capability can increase the		

Description of the Cause : Suspect child seat tether welds were insufficiently heated in the weld zone because welding station electrode tips were not replaced per set maintenance frequency.

Identification of Any Warning None that can Occur :

**Involved Components :** 

The information contained in this report was submitted pursuant to 49 CFR \$573

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Component Name 1: Seat Back

Component Description : Frame Assembly Rear Seat Back – Left Hand (Base)

Component Part Number : FU5A-96613A39-FS

### **Supplier Identification :**

#### **Component Manufacturer**

Name :Magna MississaugaAddress :400 Courtney Park Drive East<br/>Unit 1 Mississauga Foreign States L5T 2S5Country :Canada

#### **Chronology** :

On March 7, 2023, an issue pertaining to suspect child seat tether wire welds was brought to Ford's Critical Concern Review Group for review.

On February 28, 2023, Ford's Tier 1 supplier notified Ford Oakville Assembly plant (OAC) that rear 60% seatback assemblies with suspect child seat tether wire welds were shipped to Oakville Assembly. The assemblies contained seat back frames shipped in error from rejected stock by Tier 2 Supplier.

A stop ship was issued on March 2, 2023.

As of March 14, 2023, Ford is not aware of any warranty claims, or VOQs as a result of this concern.

On March 17, 2023, Ford's Field Review Committee reviewed the concern and approved a field action.

Ford is not aware of any reports of accident or injury related to this condition.

Company information for Cam-slide, Tier 2 supplier of the suspect seat back frames to Tier 1 supplier Magna, is shown below.

Company Name: Cam-slide Address 1: 550 New park Blvd Address 2: City: Newmarket State: Ontario Zip Code: L3X 2S2 Country: Canada

**Company Contact Information** 

The information contained in this report was submitted pursuant to 49 CFR §573

First Name: Brian Last Name: Heath Position: General Manager Phone: 416-371-4249 E-mail: brian.heath@magna.com				
Description of Remedy :				
Description of Remedy Program	Owners will be notified by mail and instructed to take their vehicle to a Ford or Lincoln dealer to have the seat back frame on the 2nd row 60% seat replaced . There will be no charge for this service.			
	Ford provided the general reimbursement plan for the cost of remedies			
	paid for by vehicle owners prior to notification of a safety recall in May 2021. The ending date			
	for reimbursement eligibility is estimated to be May 26th, 2023.			
	Ford will forward a copy of the notification letters to dealers to the agency when available.			
	The replacement 2nd row 60% seat back frame (FU5A-96613A39-FS) will contain proper child seat tether wire welds.			
dentify How/When Recall Condition was Corrected in Production				
ecall Schedule :				
Description of Recall Schedule :	Notification to dealers is expected to occur on March 27th, 2023. Mailing of owner notification letters is expected to begin May 8th, 2023, and is expected to be completed by May 12th, 2023.			
Planned Dealer Notification Date : Planned Owner Notification Date :	MAR 27, 2023 - MAR 27, 2023			
Planned Dealer Notification Date : Planned Owner Notification Date :				

The information contained in this report was submitted pursuant to 49 CFR §573