

THANK YOU FOR CHOOSING CRUSHER!

PROTECT YOURSELF AND OTHERS FROM POTENTIAL INJURY AND PROPERTY DAMAGE OR LOSS. PAY CLOSE ATTENTION TO ALL INSTRUCTIONS, WARNINGS, CAUTIONS, AND NOTICES REGARDING THE INSTALLATION, USE, AND CARE OF THIS PRODUCT.

⚠ WARNING

THIS INDICATION ALERTS YOU TO THE FACT THAT IGNORING THE CONTENTS DESCRIBED HEREIN CAN RESULT IN POTENTIAL DEATH OR SERIOUS INJURY.

NOTICE

This indication alerts you to the fact that ignoring the contents described herein may negatively affect product performance and functionality or damage the product itself or the product to which it is being attached.

THIS PRODUCT IS NOT LEGAL FOR SALE OR USE ON POLLUTION CONTROLLED VEHICLES.

ENSURE THAT THE FOLLOWING PARTS HAVE BEEN INCLUDED IN THE KIT:

2	Slip-On Mufflers
1	Mounting Bracket
2	Muffler Clamps
2	M8 Hex Head Flange Bolt
1	Flat Washer
2	M8 Lock Nut
4	5/16"-18 X 5/8" Flat Head Cap Screw
2	Nut Plate
1	Installation Instructions

YOU WILL ALSO NEED:

Flat-blade screwdriver, 5/16" nut driver, combination wrenches, socket set and ratchet

NOTICE

These installation instructions contain important information. Ensure that the end user receives this copy and is aware of its importance for future use.

STEP 1

Read and understand all **STEPS** in the instructions before starting the installation. Park the motorcycle on a hard, level surface and turn **IGN OFF**. Allow the engine and exhaust system to cool. Remove the main fuse.

⚠ WARNING

THE END USER'S SAFETY DEPENDS UPON PROPER INSTALLATION OF THIS PRODUCT. IF A STEP IN THESE INSTRUCTIONS IS NOT WITHIN YOUR CAPABILITIES OR YOU DO NOT HAVE THE CORRECT TOOLS, HAVE YOUR DEALER PERFORM THE PROCEDURE. IMPROPER INSTALLATION OF THIS PRODUCT COULD RESULT IN DEATH OR SERIOUS INJURY.

ACCIDENTAL VEHICLE START-UP COULD CAUSE DEATH OR SERIOUS INJURY, REMOVE THE MAIN FUSE BEFORE PROCEEDING.

WORKING AROUND THE SHARP EDGES OF THE CYLINDER-HEAD FINS EXPOSES YOUR HANDS TO INJURY. WEAR PROTECTIVE GLOVES TO PREVENT SERIOUS INJURY.

INSTALLATION REQUIRES CONTACT WITH THE EXHAUST SYSTEM. ENSURE THAT THE EXHAUST SYSTEM HAS FULLY COOLED BEFORE BEGINNING TO PREVENT INJURY.

REMOVE EXISTING EXHAUST SYSTEM:

NOTE: The head pipes may need to be loosened from the cylinder head slightly in order for proper fitment during reinstallation.

STEP 1 Loosen the existing muffler clamps at the muffler/headpipe junction.

STEP 2 Remove the two 3/8" nuts and bolts securing the mufflers to the muffler brackets.

STEP 3 Remove the stock mufflers by sliding them back off the headers.

NOTE: Penetrating oil may be required to loosen muffler from head pipes.

INSTALL CRUSHER EXHAUST SYSTEM:

STEP 4 Install and tighten the supplied mounting bracket to the existing muffler mounting bracket using the supplied M8 Hex head flange bolt with lock nuts.

STEP 5 Remove the Crusher Mufflers from the protective packaging.

STEP 6 Install the included Muffler Clamps onto each Muffler with the nut facing down; leave them loose at this time.

STEP 7 Slide the Mufflers onto the head pipes. The existing header heat shields will slide under muffler heat shields.

STEP 8 Slide the included Nut Plates inside the brackets that are welded to the backside of each muffler; attach the mufflers to the mounting bracket using two (2) included 5/16-18 x 5/8 flange head bolts; leave them loose at this time.

STEP 9 Align the mufflers and tighten hardware, beginning with the 5/16-18 x 5/8 flange and hex bolts on the mounting brackets.

STEP 10 Tighten the Muffler Clamps; **torque to 45 FT LBS (61 NM)**.

NOTE: Have someone visually check alignment while you tighten the hardware.

STEP 11 Retighten header pipe if required.

STEP 12 Reinstall the main fuse. After installation and before starting motorcycle, remove any residue, oil, or fingerprints with a soft, clean rag and glass cleaner.

STEP 13 Be sure to tighten all hardware before starting your motorcycle.

IMPORTANT: AFTER TEST RIDE, ALLOW THE EXHAUST SYSTEM TO COOL; RE-TORQUE THE MUFFLER CLAMPS.

NOTICE

It is the end user's responsibility to ensure that all fasteners (including pre-assembled) are tightened before operation of the motorcycle. Kuryakyn will not provide warranty coverage on products or components lost or damaged due to improper installation or lack of maintenance. Periodic inspection and maintenance are required on all fasteners.

EXHAUST CARE:

1. **Proper tuning is important. If more than just the exhaust system or air cleaner is replaced, the motorcycle will need a fuel management system installed to run properly.**
2. **Avoid long periods of idling as this can cause discoloration.**
3. **Make sure there are no exhaust leaks at the junction of the exhaust pipes and cylinder heads.**
4. **Make sure there are no intake leaks. Intake leaks will cause a lean condition and engine overheating leading to discoloration.**
5. **When installing new chrome exhaust, make sure your hands are clean and free of grease and oil. After installation, thoroughly clean pipes with a soft clean cloth and cleaning solvent that will leave no residue (glass cleaner, alcohol, ammonia, etc...) before starting the motorcycle.**

LIMITED WARRANTY

Küryakyn warrants that any Crusher products sold hereunder, shall be free of defects in materials & workmanship for a period of one (1) year from the date of purchase by the consumer excepting the following provisions:

1. Küryakyn shall have no obligation in the event the customer is unable to provide a receipt showing the date the customer purchased the product/s.
2. The product must be properly installed, maintained & operated under normal conditions.
3. Küryakyn shall not be liable for any consequential & incidental damages, including labor & paint, resulting from failure of a Küryakyn product, failure to deliver, delay in delivery, delivery in nonconforming condition, or for any breach of contract or duty between Küryakyn & a customer.
4. Crusher products are often intended for use in specific applications. Küryakyn makes no warranty if a Küryakyn product is used in applications other than intended.
5. Crusher electrical products are warranted for one (1) year from the date of purchase by the consumer. L.E.D.'s contained in components of Küryakyn products will be warranted for defects in materials & workmanship for 3 years from the date of purchase where as all other components shall be warranted for one (1) year.
6. Exhaust systems are warranted for manufacturing defects only. There is no warranty on exhaust pipes & mufflers with regard to any discoloration. Discoloration or "bluing" is caused by tuning characteristics, exhaust timing, carburetor jetting, overheating, etc. & is not caused by defective manufacturing.
7. Küryakyn makes no warranty of any kind in regard to other manufacturer's products distributed by Küryakyn. Küryakyn will pass on all warranties made by the manufacturer & where possible, will expedite the claim on behalf of the customer, but ultimately, responsibility for disposition of the warranty claim lies with the manufacturer.
8. Merchandise purchased directly from Internet auction sites or any other third party seller is considered sold as is & shall not carry a Küryakyn warranty. All warranty claims must be directed to the original seller. If unsure please contact the seller to verify they are an authorized Küryakyn retailer.

RETURN POLICY

Merchandise determined to be defective may be returned up to one year from the date of purchase. Returns must be processed through original seller. Returned merchandise for any other reason other than warranty claims must be in like new condition & subject to a 20% restocking fee. All returns are subject to inspection for determination of full or partial credit. Any returned part that shows evidence of being used or installed contrary to manufacturer's instructions, &/or subjected to improper handling, packaging or return shipping by the customer, will not be eligible for exchange, refund or warranty consideration. All returned electrical items will be inspected & tested. If electrical item is deemed functional, no credit will be issued & item will be returned. All sales are final on discontinued or closeout merchandise.

RETURN INSTRUCTIONS

Contact one of our prompt, courteous Customer Service representatives toll free at 866-295-5759. Be sure to have the following information available when you call:

- Name
- Part number/s to be returned
- Copy of original invoice
- Reason for return

1. Obtain R.M.A. number which shall remain active & valid for 60 days. (Important: Issuance of R.M.A. does not represent an authorized credit.)
2. Carefully package merchandise to avoid damage during shipment. Depending on its condition, original packaging may not be sufficient.
3. Ship only those items for which the R.M.A. has been issued.
4. Write the R.M.A. number prominently on the outside of package.
5. Ship package freight PREPAID (C.O.D.s will not be accepted) to:

Kuryakyn 454 County Road V V Somerset, WI 54025